



Edgetek™ MP-30GF/000 BLACK

Polyphenylene Ether + PS

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Appearance	• Black
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.29	1.29	ASTM D792
Molding Shrinkage - Flow	1.0E-3 to 4.0E-3 in/in	0.10 to 0.40 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	1.05E+6 psi	7240 MPa	ASTM D638
Tensile Strength ²	15500 psi	107 MPa	ASTM D638
Tensile Elongation ² (Break)	3.5 %	3.5 %	ASTM D638
Flexural Modulus ³	1.09E+6 psi	7500 MPa	ASTM D790
Flexural Strength ³	24700 psi	170 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.126 in (3.20 mm)	2.3 ft-lb/in	130 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.126 in (3.20 mm)	291 °F	144 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+15 ohms	1.0E+15 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.0630 in (1.60 mm))	HB	HB	Internal Method

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	194 to 212 °F	90.0 to 100 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Rear Temperature	518 to 572 °F	270 to 300 °C
Middle Temperature	518 to 572 °F	270 to 300 °C
Front Temperature	518 to 572 °F	270 to 300 °C
Mold Temperature	149 to 203 °F	65.0 to 95.0 °C

Injection Notes
Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

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Notes¹ Typical values are not to be construed as specifications.² 0.20 in/min (5.0 mm/min)³ 0.051 in/min (1.3 mm/min)**CONTACT INFORMATION****Americas**United States - Avon Lake
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